

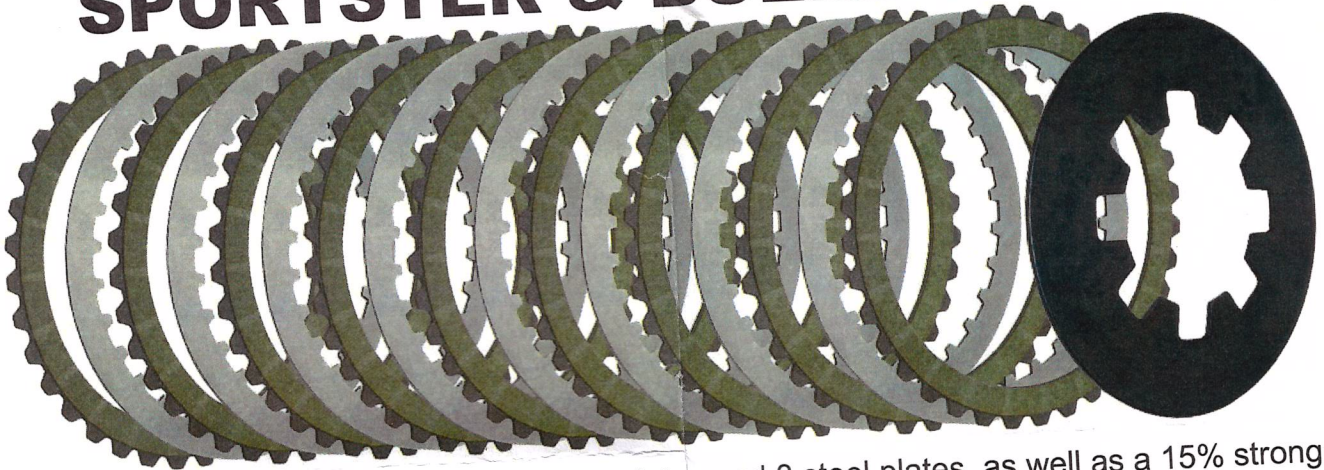
Part No.
BDL-BTXP-12



Belt Drives Ltd.
(714) 693-1313

Part No. BTXP-12

**1990 - 1997 BIG TWIN; 1991 & UP
SPORTSTER & BUELL TO 2003**



The kit you have purchased includes 9 friction plates and 8 steel plates, as well as a 15% stronger diaphragm clutch spring. Follow these helpful hints to make your installation simple. Pre-soak your new fiber plates for 10-15 minutes in the oil of your choice. We recommend using any HD petroleum based, non-synthetic, primary oil, as light weight as possible, or even a good petroleum based motor oil such as 10/40 or 20/50 in weight. You can even use ATF Type F or B&M Trickshift. **THE USE OF SYNTHETICS IS NOT RECOMMENDED AS THEY TEND TO CAUSE SLIPPAGE.**

Start with a friction plate and end with a friction plate. **The 1990-1997 Big Twins and 1991 - Present Sportster will have a double riveted steel plate which will look like 2 steel plates with rivets all the way around with small springs inside. With this kit you will NOT reuse this plate.** With the removal of the thick plate, this kit accommodates 1 more friction and 1 more steel and still retains OEM stack height. As for the Buell 2003 and later XB9R, you will have 1 odd friction plate with a spring dampener and a seat spring dampener that will fit inside the very first friction plate. Remove all those pieces as you will NOT use them with this kit. As this kit is an extra plate kit, you must use all 9 frictions and 8 steels along with the matched diaphragm spring for optimum performance. If you are not the original owner, these pieces may have already been discarded if the clutch has been changed before.

These are just some helpful hints. For further technical assistance, always refer to your owners manual. You can also contact Energy One Clutches at (602) 438-7052 for technical assistance.

Thank you for supporting products proudly made in the U.S.A.

